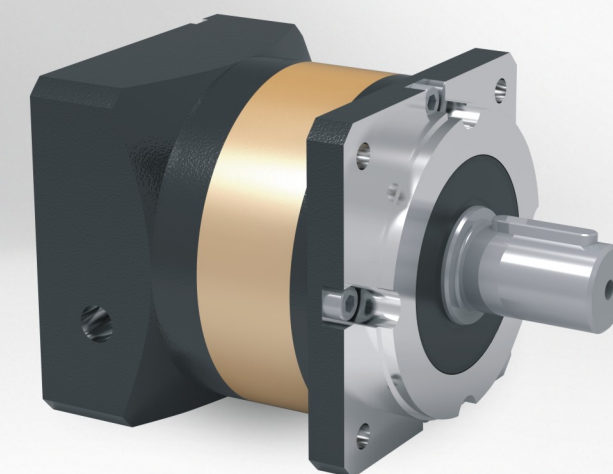


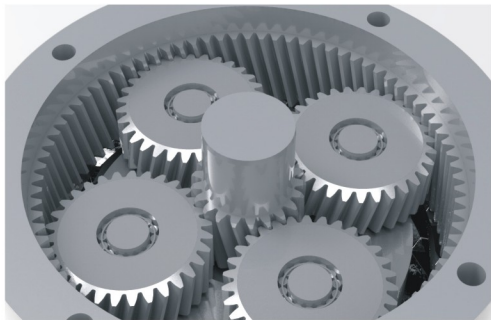
KPLF

Powerful. High Precision. Reliable

► Servo Planetary Gearbox

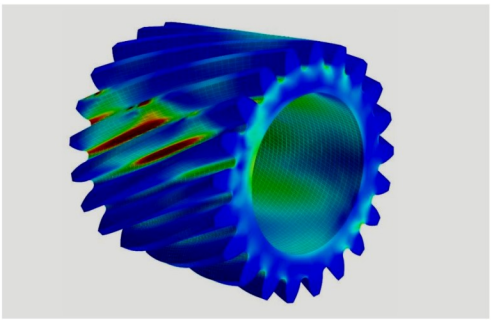
Advanced Gearbox Solution





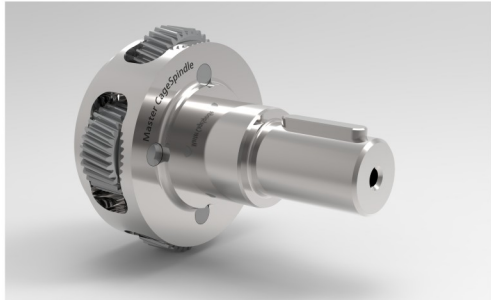
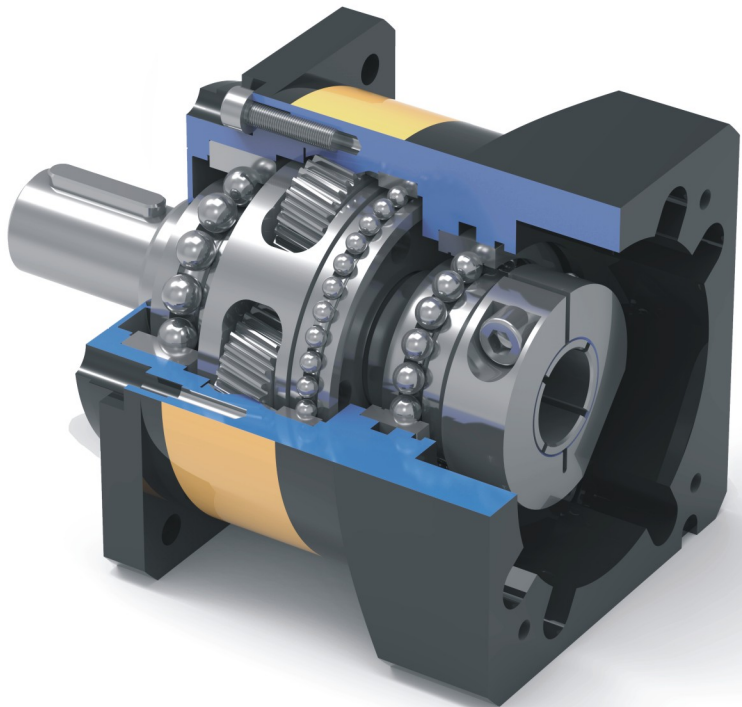
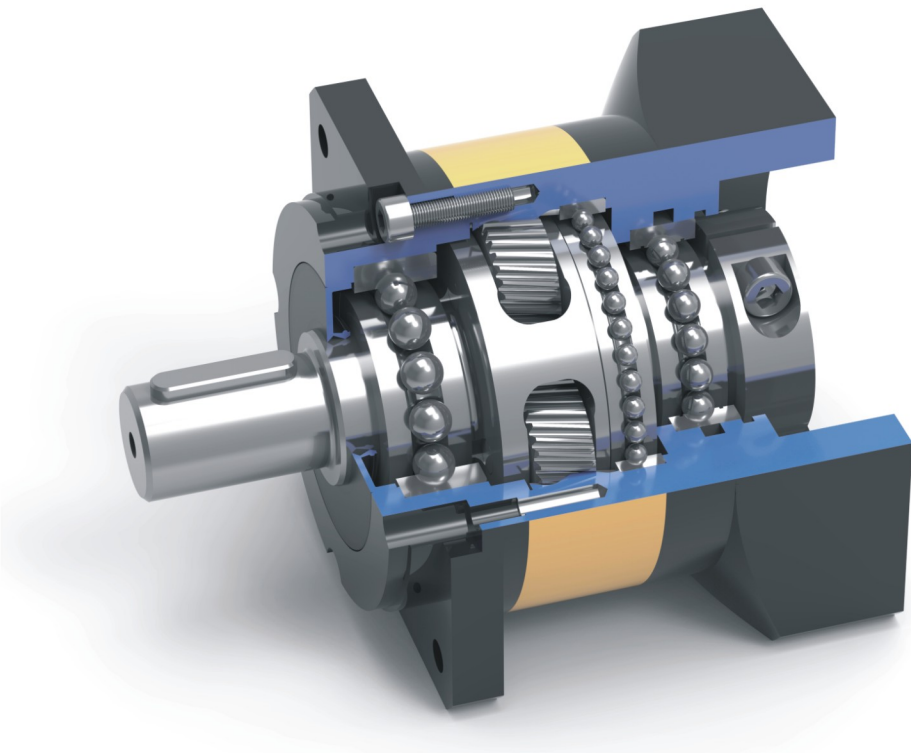
Helical Gear System Technology

Thanks to the tooth to tooth compact ratio more than 60%.The helical gearing and full needle bearing bring the benefits including higher torque capacity, smooth and lower noise running, decreased backlash and higher efficiency.



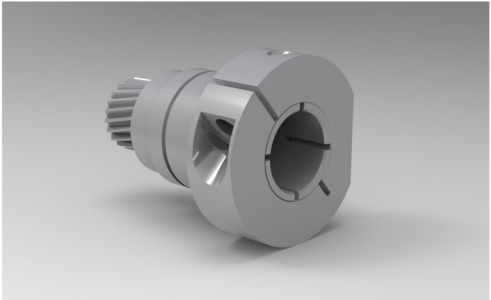
Super Gear Grinding and Heat Treatment Technology

The global leading gear grinding technology brings the great improvement for the tooth profile optimization, with the high level carburizing and quenching heat treatment technology to reach high precision and gear harden performance.



Master CageSpindle Planetary Carrier

The patented Master CageSpindle integrated planetary carrier support planetary gearbox to increase constructional strength running stability and rigidity significantly. Synthetic grease lubrication allows maintenance free for gearbox whole service life.



Dynamic Balance Clamping and Sealing System

For the gearbox input dynamic balance clamping design with perfect concentricity to decrease backlash and increase gearbox operation stability. The ultra sealing system offers grease leakage protection and support gearbox to reach IP65.

Order Instructions

Order Code:

KPLF — 120 — 02 — 015 — S1 — P0 — Servo Motor



KPLF

Gearbox Series: KPLF



120

Gearbox Size



02

Gearbox Stage



015

Gearbox Ratio



S1

S1: Output shaft with key
S2: Output shaft without key



P0

Gearbox Precision



Servo Motor

Motor Manufacturer and model

Technical Memo

This image shows a full page of blank graph paper. The grid consists of small, uniform squares formed by thin, light gray lines. There are no margins, text, or other markings on the page.

KPLF050 1-stage

			1-stage							
Ratio	i		3	4	5	6	7	8	9	10
Nominal Output Torque		Nm	20	21	21	20	19	18	14	14
		in.lb	177	186	186	177	168	159	124	124
Emergency Stop Torque	T_{2Not}	Nm	60	60	63	60	57	54	42	42
		in.lb	531	531	558	531	504	478	372	372
Maximum Acceleration Torque	T_{2B}	Nm	36	37.8	37.8	36	34.2	32.4	25.2	25.2
		in.lb	319	335	335	319	303	287	223	223
Maximum Torque	T_{2a}	Nm	40	42	42	40	38	36	28	28
		in.lb	354	372	372	354	336	319	248	248
Permitted Average Input Speed	n_{1N}	rpm	4000							
Maximum Input Speed	n_{1Max}	rpm	8000							
Mean No Load Running Torque	T_{012}	Nm	0.11	0.1	0.09	0.09	0.08	0.08	0.08	0.08
		in.lb	0.97	0.89	0.80	0.80	0.71	0.71	0.71	0.71
Standard Backlash P1	j_1	arcmin	≤ 8							
Reduced Low Backlash P0	j_1	arcmin	≤ 5							
Torsional Rigidity	C_{21}	Nm/arcmin	3	3	3	2.85	2.85	2.85	2.85	2.85
		in.lb/arcmin	26.55	26.55	26.55	25.22	25.22	25.22	25.22	25.22
Maximum Radial Load	F_{2AMax}	N	770							
		lb _r	173							
Maximum Axial Load	F_{2QMax}	N	380							
		lb _r	85							
Max. Tilting Moment	M_{2KMax}	Nm	25							
		in.lb	220							
Mass Moment of Inertia	j_1	kgcm ²	0.031	0.022	0.019	0.017	0.017	0.017	0.017	0.017
Operating Noise Level	L_{PA}	dB(A)	< 56							
Efficiency at Full loading	η	%	97							
Operating Temperature		°C	-25 to +90							
		F	-13 to +194							
Lubrication			Synthetic Lubrication Grease							
Mouting Position			Any Directions							
Protection Class			IP 65							
Service lifetime	L_{th}	h	20,000(Continuous Operation)							
Weight	m	kg	0.6							
		lb _m	1.3							

KPLF050 2-stage

			2-stage														
Ratio	i		12	15	16	20	25	30	35	40	45	50	60	64	80	90	100
Nominal Output Torque		Nm	20	20	21	21	21	20	21	21	21	21	20	18	18	14	14
		in.lb	177	177	186	186	186	177	186	186	186	186	177	159	159	124	124
Emergency Stop Torque	T_{2Not}	Nm	60	60	63	63	63	60	63	63	63	63	60	54	54	42	42
		in.lb	531	531	558	558	558	531	558	558	558	558	531	478	478	372	372
Maximum Acceleration Torque	T_{2B}	Nm	36	36	37.8	37.8	37.8	36	37.8	37.8	37.8	37.8	36	32.4	32.4	25.2	25.2
		in.lb	319	319	335	335	335	319	335	335	335	335	319	287	287	223	223
Maximum Torque	T_{2a}	Nm	40	40	42	42	42	40	42	42	42	42	40	36	36	28	28
		in.lb	354	354	372	372	372	354	372	372	372	372	354	319	319	248	248
Permitted Average Input Speed	n_{1N}	rpm	4000														
Maximum Input Speed	n_{1Max}	rpm	8000														
Mean No Load Running Torque	T_{012}	Nm	0.1	0.1	0.1	0.1	0.1	0.09	0.09	0.09	0.09	0.09	0.08	0.08	0.08	0.08	0.08
		in.lb	0.89	0.89	0.89	0.89	0.89	0.80	0.80	0.80	0.80	0.80	0.71	0.71	0.71	0.71	0.71
Standard Backlash P1	j_i	arcmin	≤ 11														
Reduced Low Backlash P0	j_i	arcmin	≤ 8														
Torsional Rigidity	C_{021}	Nm/arcmin	3	3	3	3	3	3	3	3	3	3	2.85	2.85	2.85	2.85	2.85
		in.lb/arcmin	26.55	26.55	26.55	26.55	26.55	26.55	26.55	26.55	26.55	26.55	25.22	25.22	25.22	25.22	25.22
Maximum Radial Load	F_{2AMax}	N	770														
		lb _r	173														
Maximum Axial Load	F_{2QMax}	N	380														
		lb _r	85														
Max. Tilting Moment	M_{2KMax}	Nm	40														
		in.lb	352														
Mass Moment of Inertia	j_i	kgcm ²	0.029	0.027	0.022	0.019	0.017	0.016	0.016	0.016	0.016	0.016	0.016	0.016	0.016	0.016	0.016
Operating Noise Level	L_{PA}	dB(A)	< 56														
Efficiency at Full loading	η	%	95														
Operating Temperature		℃	-25 to +90														
		F	-13 to +194														
Lubrication			Synthetic Lubrication Grease														
Mouting Position			Any Directions														
Protection Class			IP 65														
Service lifetime	L_{th}	h	20,000(Continuous Operation)														
Weight	m	kg	0.9														
		lb _m	2														

KPLF070 1-stage

			1-stage							
Ratio	i		3	4	5	6	7	8	9	10
Nominal Output Torque		Nm	46	52	55	50	50	45	42	42
		in.lb	407	460	487	443	443	398	372	372
Emergency Stop Torque	T_{2Not}	Nm	138	156	165	150	150	135	126	126
		in.lb	1221	1381	1460	1328	1328	1195	1115	1115
Maximum Acceleration Torque	T_{2B}	Nm	82.8	93.6	99	90	90	81	75.6	75.6
		in.lb	733	828	876	797	797	717	669	669
Maximum Torque	T_{2a}	Nm	92	104	110	100	100	90	84	84
		in.lb	814	920	974	885	885	797	743	743
Permitted Average Input Speed	n_{1N}	rpm	3000							
Maximum Input Speed	n_{1Max}	rpm	6000							
Mean No Load Running Torque	T_{012}	Nm	0.24	0.2	0.17	0.15	0.15	0.15	0.15	0.15
		in.lb	2.12	1.77	1.50	1.33	1.33	1.33	1.33	1.33
Standard Backlash P1	j_1	arcmin	≤ 6							
Reduced Low Backlash P0	j_1	arcmin	≤ 3							
Torsional Rigidity	C_{21}	Nm/arcmin	7	7	7	6.5	6.5	6.5	6.5	6.5
		in.lb/arcmin	61.95	61.95	61.95	57.53	57.53	57.53	57.53	57.53
Maximum Radial Load	F_{2AMax}	N	1500							
		lb _r	337							
Maximum Axial Load	F_{2QMax}	N	760							
		lb _r	171							
Max. Tilting Moment	M_{2KMax}	Nm	40							
		in.lb	352							
Mass Moment of Inertia	j_1	kgcm ²	0.16	0.14	0.13	0.13	0.13	0.13	0.13	0.13
Operating Noise Level	L_{PA}	dB(A)	< 58							
Efficiency at Full loading	η	%	97							
Operating Temperature		°C	-25 to +90							
		F	-13 to +194							
Lubrication			Synthetic Lubrication Grease							
Mouting Position			Any Directions							
Protection Class			IP 65							
Service lifetime	L_{th}	h	20,000(Continuous Operation)							
Weight	m	kg	1.4							
		lb _m	3.1							

KPLF070 2-stage

			2-stage																	
Ratio	i		12	15	16	20	25	30	32	35	40	45	50	60	64	80	90	100		
Nominal Output Torque		Nm	56	50	52	55	55	46	52	55	55	55	55	50	45	45	42	42		
		in.lb	496	443	460	487	487	407	460	487	487	487	487	443	398	398	372	372		
Emergency Stop Torque	T_{2Not}	Nm	168	150	156	165	165	138	156	165	165	165	165	150	135	135	126	126		
		in.lb	1487	1328	1381	1460	1460	1221	1381	1460	1460	1460	1460	1328	1195	1195	1115	1115		
Maximum Acceleration Torque	T_{2B}	Nm	100.8	90	93.6	99	99	82.8	93.6	99	99	99	99	90	81	81	75.6	75.6		
		in.lb	892	797	828	876	876	733	828	876	876	876	876	797	717	717	669	669		
Maximum Torque	T_{2a}	Nm	112	100	104	110	110	92	104	110	110	110	110	100	90	90	84	84		
		in.lb	991	885	920	974	974	814	920	974	974	974	974	885	797	797	743	743		
Permitted Average Input Speed	n_{1N}	rpm	3000																	
Maximum Input Speed	n_{1Max}	rpm	6000																	
Mean No Load Running Torque	T_{012}	Nm	0.2	0.17	0.2	0.17	0.17	0.15	0.2	0.15	0.15	0.15	0.17	0.15	0.15	0.15	0.15	0.15		
		in.lb	1.77	1.50	1.77	1.50	1.50	1.33	1.77	1.33	1.33	1.33	1.50	1.33	1.33	1.33	1.33	1.33		
Standard Backlash P1	j_1	arcmin	≤ 8																	
Reduced Low Backlash P0	j_1	arcmin	≤ 5																	
Torsional Rigidity	C_{21}	Nm/arcmin	7	7	7	7	7	7	7	7	7	7	6.5	6.5	6.5	6.5	6.5	6.5		
		in.lb/arcmin	61.95	61.95	61.95	61.95	61.95	61.95	61.95	61.95	61.95	61.95	57.53	57.53	57.53	57.53	57.53	57.53		
Maximum Radial Load	F_{2AMax}	N	1500																	
		lb _r	337																	
Maximum Axial Load	F_{2QMax}	N	760																	
		lb _r	171																	
Max. Tilting Moment	M_{2KMax}	Nm	80																	
		in.lb	704																	
Mass Moment of Inertia	j_1	kgcm ²	0.127	0.124	0.12	0.075	0.075	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.075	0.064	0.064	0.064		
Operating Noise Level	L_{PA}	dB(A)	< 58																	
Efficiency at Full loading	η	%	95																	
Operating Temperature		°C	-25 to +90																	
		F	-13 to +194																	
Lubrication			Synthetic Lubrication Grease																	
Mouting Position			Any Directions																	
Protection Class			IP 65																	
Service lifetime	L_{th}	h	20,000(Continuous Operation)																	
Weight	m	kg	1.6																	
		lb _m	3.5																	

KPLF090 1-stage

			1-stage							
Ratio	i		3	4	5	6	7	8	9	10
Nominal Output Torque		Nm	125	145	155	145	135	115	105	105
		in.lb	1106	1283	1372	1283	1195	1018	929	929
Emergency Stop Torque	T_{2Not}	Nm	375	435	465	435	405	345	315	315
		in.lb	3319	3850	4116	3850	3585	3053	2788	2788
Maximum Acceleration Torque	T_{2B}	Nm	225	261	279	261	243	207	189	189
		in.lb	1991	2310	2469	2310	2151	1832	1673	1673
Maximum Torque	T_{2a}	Nm	250	290	310	290	270	230	210	210
		in.lb	2213	2567	2744	2567	2390	2036	1859	1859
Permitted Average Input Speed	n_{1N}	rpm	3000							
Maximum Input Speed	n_{1Max}	rpm	6000							
Mean No Load Running Torque	T_{012}	Nm	0.38	0.36	0.31	0.29	0.25	0.25	0.25	0.25
		in.lb	3.36	3.19	2.74	2.57	2.21	2.21	2.21	2.21
Standard Backlash P1	j_1	arcmin	≤ 6							
Reduced Low Backlash P0	j_1	arcmin	≤ 3							
Torsional Rigidity	C_{121}	Nm/arcmin	14	14	14	13	13	13	13	13
		in.lb/arcmin	123.91	123.91	123.91	115.06	115.06	115.06	115.06	115.06
Maximum Radial Load	F_{2AMax}	N	3200							
		lb _r	719							
Maximum Axial Load	F_{2QMax}	N	1600							
		lb _r	360							
Max. Tilting Moment	M_{2KMax}	Nm	90							
		in.lb	792							
Mass Moment of Inertia	j_1	kgcm ²	0.61	0.48	0.47	0.47	0.47	0.45	0.44	0.44
Operating Noise Level	L_{PA}	dB(A)	< 60							
Efficiency at Full loading	η	%	97							
Operating Temperature		°C	-25 to +90							
		F	-13 to +194							
Lubrication			Synthetic Lubrication Grease							
Mouting Position			Any Directions							
Protection Class			IP 65							
Service lifetime	L_{th}	h	20,000(Continuous Operation)							
Weight	m	kg	3.3							
		lb _m	7.3							

KPLF090 2-stage

			2-stage																	
Ratio	i		12	15	16	20	25	30	32	35	40	45	50	60	64	80	90	100		
Nominal Output Torque		Nm	125	125	145	145	155	125	145	155	155	155	155	145	115	115	105	105		
		in.lb	1106	1106	1283	1283	1372	1106	1283	1372	1372	1372	1372	1283	1018	1018	929	929		
Emergency Stop Torque	T_{2Not}	Nm	375	375	435	435	465	375	435	465	465	465	465	435	345	345	315	315		
		in.lb	3319	3319	3850	3850	4116	3319	3850	4116	4116	4116	4116	3850	3053	3053	2788	2788		
Maximum Acceleration Torque	T_{2B}	Nm	225	225	261	261	279	225	261	279	279	279	279	261	207	207	189	189		
		in.lb	1991	1991	2310	2310	2469	1991	2310	2469	2469	2469	2469	2310	1832	1832	1673	1673		
Maximum Torque	T_{2a}	Nm	250	250	290	290	310	250	290	310	310	310	310	290	230	230	210	210		
		in.lb	2213	2213	2567	2567	2744	2213	2567	2744	2744	2744	2744	2567	2036	2036	1859	1859		
Permitted Average Input Speed	n_{1N}	rpm	3000																	
Maximum Input Speed	n_{1Max}	rpm	6000																	
Mean No Load Running Torque	T_{012}	Nm	0.36	0.31	0.36	0.31	0.31	0.31	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25		
		in.lb	3.19	2.74	3.19	2.74	2.74	2.74	2.21	2.21	2.21	2.21	2.21	2.21	2.21	2.21	2.21	2.21		
Standard Backlash P1	j_1	arcmin	≤ 8																	
Reduced Low Backlash P0	j_1	arcmin	≤ 5																	
Torsional Rigidity	C_{121}	Nm/arcmin	14	14	14	14	14	14	14	14	14	14	14	13	13	13	13	13		
		in.lb/arcmin	123.91	123.91	123.91	123.91	123.91	123.91	123.91	123.91	123.91	123.91	123.91	115.06	115.06	115.06	115.06	115.06		
Maximum Radial Load	F_{2AMax}	N	3200																	
		lb _r	719																	
Maximum Axial Load	F_{2QMax}	N	1600																	
		lb _r	360																	
Max. Tilting Moment	M_{2KMax}	Nm	200																	
		in.lb	1760																	
Mass Moment of Inertia	j_1	kgcm ²	0.44	0.44	0.43	0.44	0.44	0.39	0.39	0.39	0.39	0.39	0.39	0.39	0.39	0.39	0.39	0.39		
Operating Noise Level	L_{PA}	dB(A)	< 60																	
Efficiency at Full loading	η	%	95																	
Operating Temperature		°C	-25 to +90																	
		F	-13 to +194																	
Lubrication			Synthetic Lubrication Grease																	
Mouting Position			Any Directions																	
Protection Class			IP 65																	
Service lifetime	L_{th}	h	20,000(Continuous Operation)																	
Weight	m	kg	4.5																	
		lb _m	9.9																	

KPLF120 1-stage

			1-stage							
Ratio	i		3	4	5	6	7	8	9	10
Nominal Output Torque		Nm	210	300	320	300	290	255	220	220
		in.lb	1859	2655	2832	2655	2567	2257	1947	1947
Emergency Stop Torque	T_{2Not}	Nm	630	900	960	900	870	765	660	660
		in.lb	5576	7966	8497	7966	7700	6771	5841	5841
Maximum Acceleration Torque	T_{2B}	Nm	378	540	576	540	522	459	396	396
		in.lb	3346	4779	5098	4779	4620	4062	3505	3505
Maximum Torque	T_{2a}	Nm	420	600	640	600	580	510	440	440
		in.lb	3717	5310	5664	5310	5133	4514	3894	3894
Permitted Average Input Speed	n_{1N}	rpm	3000							
Maximum Input Speed	n_{1Max}	rpm	6000							
Mean No Load Running Torque	T_{012}	Nm	1	0.95	0.85	0.81	0.78	0.78	0.78	0.78
		in.lb	8.85	8.41	7.52	7.17	6.90	6.90	6.90	6.90
Standard Backlash P1	j_1	arcmin	≤ 6							
Reduced Low Backlash P0	j_1	arcmin	≤ 3							
Torsional Rigidity	C_{21}	Nm/arcmin	25	25	25	23	23	23	23	23
		in.lb/arcmin	221.27	221.27	221.27	203.57	203.57	203.57	203.57	203.57
Maximum Radial Load	F_{2AMax}	N	6700							
		lb _r	1506							
Maximum Axial Load	F_{2QMax}	N	3300							
		lb _r	742							
Max. Tilting Moment	M_{2KMax}	Nm	150							
		in.lb	1320							
Mass Moment of Inertia	j_1	kgcm ²	3.25	2.74	2.71	2.62	2.62	2.62	2.62	2.57
Operating Noise Level	L_{PA}	dB(A)	< 63							
Efficiency at Full loading	η	%	97							
Operating Temperature		°C	-25 to +90							
		F	-13 to +194							
Lubrication			Synthetic Lubrication Grease							
Mouting Position			Any Directions							
Protection Class			IP 65							
Service lifetime	L_{-h}	h	20,000(Continuous Operation)							
Weight	m	kg	5.5							
		lb _m	12.1							

KPLF120 2-stage

			2-stage																	
Ratio	i		12	15	16	20	25	30	32	35	40	45	50	60	64	80	90	100		
Nominal Output Torque		Nm	310	310	300	300	320	210	305	320	320	320	320	300	255	255	220	220		
		in.lb	2744	2744	2655	2655	2832	1859	2699	2832	2832	2832	2832	2655	2257	2257	1947	1947		
Emergency Stop Torque	T_{2Not}	Nm	930	930	900	900	960	630	915	960	960	960	960	900	765	765	660	660		
		in.lb	8231	8231	7966	7966	8497	5576	8098	8497	8497	8497	8497	7966	6771	6771	5841	5841		
Maximum Acceleration Torque	T_{2B}	Nm	558	558	540	540	576	378	549	576	576	576	576	540	459	459	396	396		
		in.lb	4939	4939	4779	4779	5098	3346	4859	5098	5098	5098	5098	4779	4062	4062	3505	3505		
Maximum Torque	T_{2a}	Nm	620	620	600	600	640	420	610	640	640	640	640	600	510	510	440	440		
		in.lb	5487	5487	5310	5310	5664	3717	5399	5664	5664	5664	5664	5310	4514	4514	3894	3894		
Permitted Average Input Speed	n_{1N}	rpm	3000																	
Maximum Input Speed	n_{1Max}	rpm	6000																	
Mean No Load Running Torque	T_{012}	Nm	0.95	0.85	0.95	0.85	0.85	0.81	0.78	0.78	0.78	0.78	0.78	0.81	0.78	0.78	0.78	0.78		
		in.lb	8.41	7.52	8.41	7.52	7.52	7.17	6.90	6.90	6.90	6.90	6.90	7.17	6.90	6.90	6.90	6.90		
Standard Backlash P1	j_1	arcmin	≤ 8																	
Reduced Low Backlash P0	j_1	arcmin	≤ 5																	
Torsional Rigidity	C_{21}	Nm/arcmin	25	25	25	25	25	25	25	25	25	25	23	23	23	23	23	23		
		in.lb/arcmin	221.27	221.27	221.27	221.27	221.27	221.27	221.27	221.27	221.27	221.27	203.57	203.57	203.57	203.57	203.57	203.57		
Maximum Radial Load	F_{2AMax}	N	6700																	
		lb _r	1506																	
Maximum Axial Load	F_{2QMax}	N	3300																	
		lb _r	742																	
Max. Tilting Moment	M_{2KMax}	Nm	400																	
		in.lb	3520																	
Mass Moment of Inertia	j_1	kgcm ²	2.56	2.58	1.75	1.5	1.49	1.3	1.3	1.3	1.3	1.3	1.3	1.5	1.3	1.3	1.3	1.3		
Operating Noise Level	L_{PA}	dB(A)	< 63																	
Efficiency at Full loading	η	%	95																	
Operating Temperature		°C	-25 to +90																	
		F	-13 to +194																	
Lubrication			Synthetic Lubrication Grease																	
Mouting Position			Any Directions																	
Protection Class			IP 65																	
Service lifetime	L_{-h}	h	20,000(Continuous Operation)																	
Weight	m	kg	8																	
		lb _m	17.6																	

KPLF160 1-stage

			1-stage							
Ratio	i		3	4	5	6	7	8	9	10
Nominal Output Torque		Nm	450	550	650	610	540	510	440	440
		in.lb	3983	4868	5753	5399	4779	4514	3894	3894
Emergency Stop Torque	T_{2Not}	Nm	1350	1650	1950	1830	1620	1530	1320	1320
		in.lb	11948	14604	17259	16197	14338	13542	11683	11683
Maximum Acceleration Torque	T_{2B}	Nm	810	990	1170	1098	972	918	792	792
		in.lb	7169	8762	10355	9718	8603	8125	7010	7010
Maximum Torque	T_{2a}	Nm	900	1100	1300	1220	1080	1020	880	880
		in.lb	7966	9736	11506	10798	9559	9028	7789	7789
Permitted Average Input Speed	n_{1N}	rpm	3000							
Maximum Input Speed	n_{1Max}	rpm	6000							
Mean No Load Running Torque	T_{012}	Nm	2.55	2.45	2.3	2.2	2.2	2.2	2.2	2.2
		in.lb	22.57	21.68	20.36	19.47	19.47	19.47	19.47	19.47
Standard Backlash P1	j_1	arcmin	≤ 6							
Reduced Low Backlash P0	j_1	arcmin	≤ 3							
Torsional Rigidity	C_{121}	Nm/arcmin	50	50	50	45	45	45	45	45
		in.lb/arcmin	442.54	442.54	442.54	398.28	398.28	398.28	398.28	398.28
Maximum Radial Load	F_{2AMax}	N	9600							
		lb _r	2158							
Maximum Axial Load	F_{2QMax}	N	4800							
		lb _r	1079							
Max. Tilting Moment	M_{2KMax}	Nm	480							
		in.lb	4224							
Mass Moment of Inertia	j_1	kgcm ²	12.31	7.54	7.42	7.25	7.25	7.14	7.14	7.14
Operating Noise Level	L_{PA}	dB(A)	< 65							
Efficiency at Full loading	η	%	97							
Operating Temperature		°C	-25 to +90							
		F	-13 to +194							
Lubrication			Synthetic Lubrication Grease							
Mouting Position			Any Directions							
Protection Class			IP 65							
Service lifetime	L_{-h}	h	20,000(Continuous Operation)							
Weight	m	kg	20							
		lb _m	44.1							

KPLF160 2-stage

			2-stage															
Ratio	i		12	15	16	20	25	30	32	35	40	45	50	60	64	80	90	100
Nominal Output Torque		Nm	500	500	550	650	650	450	550	650	550	650	650	610	510	510	440	440
		in.lb	4425	4425	4868	5753	5753	3983	4868	5753	4868	5753	5753	5399	4514	4514	3894	3894
Emergency Stop Torque	T_{2Not}	Nm	1500	1500	1650	1950	1950	1350	1650	1950	1650	1950	1950	1830	1530	1530	1320	1320
		in.lb	13276	13276	14604	17259	17259	11948	14604	17259	14604	17259	17259	16197	13542	13542	11683	11683
Maximum Acceleration Torque	T_{2B}	Nm	900	900	990	1170	1170	810	990	1170	990	1170	1170	1098	918	918	792	792
		in.lb	7966	7966	8762	10355	10355	7169	8762	10355	8762	10355	10355	9718	8125	8125	7010	7010
Maximum Torque	T_{2a}	Nm	1000	1000	1100	1300	1300	900	1100	1300	1100	1300	1300	1220	1020	1020	880	880
		in.lb	8851	8851	9736	11506	11506	7966	9736	11506	9736	11506	11506	10798	9028	9028	7789	7789
Permitted Average Input Speed	n_{1N}	rpm	3000															
Maximum Input Speed	n_{1Max}	rpm	6000															
Mean No Load Running Torque	T_{012}	Nm	2.45	2.3	2.45	2.3	2.3	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
		in.lb	21.68	20.36	21.68	20.36	20.36	19.47	19.47	19.47	19.47	19.47	19.47	19.47	19.47	19.47	19.47	19.47
Standard Backlash P1	j_i	arcmin	≤ 8															
Reduced Low Backlash P0	j_i	arcmin	≤ 5															
Torsional Rigidity	C_{121}	Nm/arcmin	50	50	50	50	50	50	50	50	50	50	50	45	45	45	45	45
		in.lb/arcmin	442.54	442.54	442.54	442.54	442.54	442.54	442.54	442.54	442.54	442.54	442.54	398.28	398.28	398.28	398.28	398.28
Maximum Radial Load	F_{2AMax}	N	9600															
		lb _r	2158															
Maximum Axial Load	F_{2QMax}	N	4800															
		lb _r	1079															
Max. Tilting Moment	M_{2KMax}	Nm	850															
		in.lb	7480															
Mass Moment of Inertia	j_i	kgcm ²	12.35	12.35	7.47	6.65	5.81	6.34	6.34	5.36	4.08	5.36	4.08	7.40	7.50	7.40	7.40	7.40
Operating Noise Level	L_{PA}	dB(A)	< 65															
Efficiency at Full loading	η	%	95															
Operating Temperature		℃	-25 to +90															
		F	-13 to +194															
Lubrication			Synthetic Lubrication Grease															
Mouting Position			Any Directions															
Protection Class			IP 65															
Service lifetime	L_{-h}	h	20,000(Continuous Operation)															
Weight	m	kg	25															
		lb _m	55.1															

KPLF205 1-stage

			1-stage							
Ratio	i		3	4	5	6	7	8	9	10
Nominal Output Torque		Nm	650	1250	1200	1000	1000	1000	910	910
		in.lb	5753	11063	10621	8851	8851	8851	8054	8054
Emergency Stop Torque	T_{2Not}	Nm	1950	3750	3600	3000	3000	3000	2730	2730
		in.lb	17259	33190	31863	26552	26552	26552	24162	24162
Maximum Acceleration Torque	T_{2B}	Nm	1170	2250	2160	1800	1800	1800	1638	1638
		in.lb	10355	19914	19118	15931	15931	15931	14497	14497
Maximum Torque	T_{2a}	Nm	1300	2500	2400	2000	2000	2000	1820	1820
		in.lb	11506	22127	21242	17701	17701	17701	16108	16108
Permitted Average Input Speed	n_{1N}	rpm	3000							
Maximum Input Speed	n_{1Max}	rpm	4000							
Mean No Load Running Torque	T_{012}	Nm	3.5	3.3	3.15	3	3	3	3	3
		in.lb	30.98	29.21	27.88	26.55	26.55	26.55	26.55	26.55
Standard Backlash P1	j_1	arcmin	≤ 6							
Reduced Low Backlash P0	j_1	arcmin	≤ 3							
Torsional Rigidity	C_{121}	Nm/arcmin	140	140	140	140	130	130	130	130
		in.lb/arcmin	1239.1	1239.1	1239.1	1239.1	1150.6	1150.6	1150.6	1150.6
Maximum Radial Load	F_{2AMax}	N	14000							
		lb _r	3147							
Maximum Axial Load	F_{2QMax}	N	7000							
		lb _r	1574							
Max. Tilting Moment	M_{2KMax}	Nm	1300							
		in.lb	11440							
Mass Moment of Inertia	j_1	kgcm ²	28.98	23.67	22.75	22.48	22.48	22.59	22.59	22.55
Operating Noise Level	L_{PA}	dB(A)	< 67							
Efficiency at Full loading	η	%	97							
Operating Temperature		°C	-25 to +90							
		F	-13 to +194							
Lubrication			Synthetic Lubrication Grease							
Mouting Position			Any Directions							
Protection Class			IP 65							
Service lifetime	L_{-h}	h	20,000(Continuous Operation)							
Weight	m	kg	31							
		lb _m	68.3							

KPLF205 2-stage

			2-stage															
Ratio	i		12	15	16	20	25	30	32	35	40	45	50	60	64	80	90	100
Nominal Output Torque		Nm	650	850	1250	1200	1200	650	1250	1200	1200	1200	1200	1000	1000	1000	910	910
		in.lb	5753	7523	11063	10621	10621	5753	11063	10621	10621	10621	10621	8851	8851	8851	8054	8054
Emergency Stop Torque	T_{2Not}	Nm	1950	2550	3750	3600	3600	1950	3750	3600	3600	3600	3600	3000	3000	3000	2730	2730
		in.lb	17259	22569	33190	31863	31863	17259	33190	31863	31863	31863	31863	26552	26552	26552	24162	24162
Maximum Acceleration Torque	T_{2B}	Nm	1170	1530	2250	2160	2160	1170	2250	2160	2160	2160	2160	1800	1800	1800	1638	1638
		in.lb	10355	13542	19914	19118	19118	10355	19914	19118	19118	19118	19118	15931	15931	15931	14497	14497
Maximum Torque	T_{2a}	Nm	1300	1700	2500	2400	2400	1300	2500	2400	2400	2400	2400	2000	2000	2000	1820	1820
		in.lb	11506	15046	22127	21242	21242	11506	22127	21242	21242	21242	21242	17701	17701	17701	16108	16108
Permitted Average Input Speed	n_{1N}	rpm	3000															
Maximum Input Speed	n_{1Max}	rpm	4000															
Mean No Load Running Torque	T_{012}	Nm	2.45	2.3	2.45	2.3	2.3	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
		in.lb	21.68	20.36	21.68	20.36	20.36	19.47	19.47	19.47	19.47	19.47	19.47	19.47	19.47	19.47	19.47	19.47
Standard Backlash P1	j_i	arcmin	≤ 8															
Reduced Low Backlash P0	j_i	arcmin	≤ 5															
Torsional Rigidity	C_{121}	Nm/arcmin	140	140	140	140	140	140	140	140	140	140	140	130	130	130	130	130
		in.lb/arcmin	1239.1	1239.1	1239.1	1239.1	1239.1	1239.1	1239.1	1239.1	1239.1	1239.1	1239.1	1150.6	1150.6	1150.6	1150.6	1150.6
Maximum Radial Load	F_{2AMax}	N	14000															
		lb _r	3147															
Maximum Axial Load	F_{2QMax}	N	7000															
		lb _r	1574															
Max. Tilting Moment	M_{2KMax}	Nm	1280															
		in.lb	11264															
Mass Moment of Inertia	j_i	kgcm ²	12.35	12.30	7.54	7.42	7.54	7.14	7.14	7.14	7.14	7.14	7.14	7.14	7.14	7.14	7.14	7.14
Operating Noise Level	L_{PA}	dB(A)	< 67															
Efficiency at Full loading	η	%	95															
Operating Temperature		℃	-25 to +90															
		F	-13 to +194															
Lubrication			Synthetic Lubrication Grease															
Mouting Position			Any Directions															
Protection Class			IP 65															
Service lifetime	L_h	h	20,000(Continuous Operation)															
Weight	m	kg	39															
		lb _m	86															

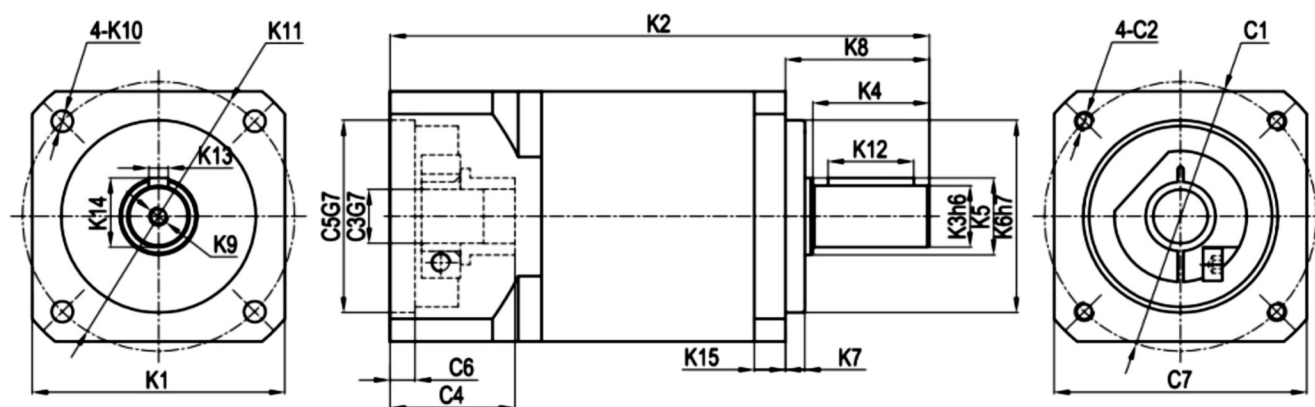
KPLF235 1-stage

			1-stage							
Ratio	i		3	4	5	6	7	8	9	10
Nominal Output Torque		Nm	1200	1800	2050	1850	1750	1550	1500	1500
		in.lb	10621	15931	18144	16374	15489	13719	13276	13276
Emergency Stop Torque	T_{2Not}	Nm	3600	5400	6150	5550	5250	4650	4500	4500
		in.lb	31863	47794	54432	49121	46466	41156	39828	39828
Maximum Acceleration Torque	T_{2B}	Nm	2160	3240	3690	3330	3150	2790	2700	2700
		in.lb	19118	28676	32659	29473	27880	24693	23897	23897
Maximum Torque	T_{2a}	Nm	2400	3600	4100	3700	3500	3100	3000	3000
		in.lb	21242	31863	36288	32748	30977	27437	26552	26552
Permitted Average Input Speed	n_{1N}	rpm	2000							
Maximum Input Speed	n_{1Max}	rpm	4000							
Mean No Load Running Torque	T_{012}	Nm	5.2	5	4.85	4.67	4.67	4.67	4.67	4.67
		in.lb	46.02	44.25	42.93	41.33	41.33	41.33	41.33	41.33
Standard Backlash P1	j_1	arcmin	≤ 6							
Reduced Low Backlash P0	j_1	arcmin	≤ 3							
Torsional Rigidity	C_{121}	Nm/arcmin	220	220	220	200	200	200	200	200
		in.lb/arcmin	1947.2	1947.2	1947.2	1770.1	1770.1	1770.1	1770.1	1770.1
Maximum Radial Load	F_{2AMax}	N	16000							
		lb _r	3597							
Maximum Axial Load	F_{2OMax}	N	8000							
		lb _r	1798							
Max. Tilting Moment	M_{2KMax}	Nm	1800							
		in.lb	15840							
Mass Moment of Inertia	j_1	kgcm ²	69.61	54.37	53.27	50.84	50.84	50.84	50.84	50.56
Operating Noise Level	L_{PA}	dB(A)	< 70							
Efficiency at Full loading	η	%	97							
Operating Temperature		°C	-25 to +90							
		F	-13 to +194							
Lubrication			Synthetic Lubrication Grease							
Mouting Position			Any Directions							
Protection Class			IP 65							
Service lifetime	L_{1h}	h	20,000(Continuous Operation)							
Weight	m	kg	53							
		lb _m	117							

KPLF235 2-stage

			2-stage																	
Ratio	i		12	15	16	20	25	30	32	35	40	45	50	60	64	80	90	100		
Nominal Output Torque		Nm	1200	1200	1800	2050	2050	1200	1800	2050	2050	2050	2050	1850	1550	1550	1500	1500		
		in.lb	10621	10621	15931	18144	18144	10621	15931	18144	18144	18144	18144	16374	13719	13719	13276	13276		
Emergency Stop Torque	T_{2Not}	Nm	3600	3600	5400	6150	6150	3600	5400	6150	6150	6150	6150	5550	4650	4650	4500	4500		
		in.lb	31863	31863	47794	54432	54432	31863	47794	54432	54432	54432	54432	49121	41156	41156	39828	39828		
Maximum Acceleration Torque	T_{2B}	Nm	2160	2160	3240	3690	3690	2160	3240	3690	3690	3690	3690	3330	2790	2790	2700	2700		
		in.lb	19118	19118	28676	32659	32659	19118	28676	32659	32659	32659	32659	29473	24693	24693	23897	23897		
Maximum Torque	T_{2a}	Nm	2400	2400	3600	4100	4100	2400	3600	4100	4100	4100	4100	3700	3100	3100	3000	3000		
		in.lb	21242	21242	31863	36288	36288	21242	31863	36288	36288	36288	36288	32748	27437	27437	26552	26552		
Permitted Average Input Speed	n_{1N}	rpm	2000																	
Maximum Input Speed	n_{1Max}	rpm	4000																	
Mean No Load Running Torque	T_{012}	Nm	3.3	3.15	3.3	3.15	3.15	3	3	3	3	3	3	3	3	3	3	3		
		in.lb	29.21	27.88	29.21	27.88	27.88	26.55	26.55	26.55	26.55	26.55	26.55	26.55	26.55	26.55	26.55	26.55		
Standard Backlash P1	j_1	arcmin	≤ 8																	
Reduced Low Backlash P0	j_1	arcmin	≤ 5																	
Torsional Rigidity	C_{121}	Nm/arcmin	220	220	220	220	220	220	220	220	220	220	220	200	200	200	200	200		
		in.lb/arcmin	1947.2	1947.2	1947.2	1947.2	1947.2	1947.2	1947.2	1947.2	1947.2	1947.2	1947.2	1770.1	1770.1	1770.1	1770.1	1770.1		
Maximum Radial Load	F_{2AMax}	N	16000																	
		lb _r	3597																	
Maximum Axial Load	F_{2OMax}	N	8000																	
		lb _r	1798																	
Max. Tilting Moment	M_{2KMax}	Nm	2350																	
		in.lb	20680																	
Mass Moment of Inertia	j_1	kgcm ²	28.98	28.92	23.67	22.75	22.75	22.59	22.59	22.59	22.59	22.59	22.59	22.59	22.59	22.59	22.59	22.59		
Operating Noise Level	L_{PA}	dB(A)	< 70																	
Efficiency at Full loading	η	%	95																	
Operating Temperature		°C	-25 to +90																	
		F	-13 to +194																	
Lubrication			Synthetic Lubrication Grease																	
Mouting Position			Any Directions																	
Protection Class			IP 65																	
Service lifetime	L_{1h}	h	20,000(Continuous Operation)																	
Weight	m	kg	66																	
		lb _m	145.5																	

KPLF Dimensions



Model	KPLF050		KPLF070		KPLF090		KPLF120		KPLF160		KPLF205		KPLF235	
Stage	1	2	1	2	1	2	1	2	1	2	1	2	1	2
K1	52		70		89		120		175		210		240	
	2.047		2.756		3.504		4.724		6.890		8.268		9.449	
K2	88.5	103.5	115	138.7	138	169.3	198	239.8	275.5	336.5	288	348	357.5	402
	3.484	4.075	4.528	5.461	5.433	6.665	7.795	9.441	10.846	13.248	11.339	13.701	14.075	15.827
K3	12		16		22		32		40		55		75	
	0.472		0.630		0.866		1.260		1.575		2.165		2.953	
K4	23		30		36		50		80		82		105	
	0.906		1.181		1.417		1.969		3.150		3.228		4.134	
K5	15		20		30		40		50		60		85	
	0.591		0.787		1.181		1.575		1.969		2.362		3.346	
K6	40		50		80		110		130		180		235	
	1.575		1.969		3.150		4.331		5.118		7.087		9.252	
K7	4		5		10		12		15		20		30	
	0.157		0.197		0.394		0.472		0.591		0.787		1.181	
K8	28		37		48		65		97		105		126	
	1.102		1.457		1.890		2.559		3.819		4.134		4.961	
K9	M3X9		M5X12		M6X16		M10X22		M12X25		M20X40		M20X40	
K10	4.5		5.5		6.5		9		11		13		17	
	0.177		0.217		0.256		0.354		0.433		0.512		0.669	
K11	60		85		100		130		185		230		275	
	2.362		3.346		3.937		5.118		7.283		9.055		10.827	
K12	16		22		28		40		70		70		90	
	0.630		0.866		1.102		1.575		2.756		2.756		3.543	
K13	4		5		6		10		12		16		20	
	0.157		0.197		0.236		0.394		0.472		0.630		0.787	
K14	13.5		18		24.5		35		43		59		79.5	
	0.531		0.709		0.965		1.378		1.693		2.323		3.130	
K15	5		8		10		14		15		18		18	
	0.197		0.315		0.394		0.551		0.591		0.709		0.709	
C1	46		70		90		145		200		215	200	235	215
	1.811		2.756		3.543		5.709		7.874		8.465	7.874	9.252	8.465
C2	M4X10		M5X12		M6X15		M8X20		M12X25		M12X25	M12X25	M12X25	M12X25
C3	8		14		19		24		35		42	35	55	42
	0.315		0.551		0.748		0.945		1.378		1.654	1.378	2.165	1.654
C4	26.1		32.1		41.6		61.3		82		82.5	82	115.5	82.5
	1.028		1.264		1.638		2.413		3.228		3.248	3.228	4.547	3.248
C5	30		50		70		110		114.3		180	114.3	200	180
	1.181		1.969		2.756		4.331		4.500		7.087	4.500	7.874	7.087
C6	5		6.5		6.5		8		8		8	8	8	8
	0.197		0.256		0.256		0.315		0.315		0.315	0.315	0.315	0.315

The dimensions modified as per the applied motor flanges.
You can get the specific gearbox drawing solution by KDP (Kofon Design Programme) on line from our website: www.kofon-motion.com

Technical Memo

